



CONFIDENTIAL			
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TITLE SCHEMATIC, NAUTILUS E CYLINDRICAL		SCALE NTS	
MATERIAL N/A		FINISH N/A	
TOLERANCES (UNLESS OTHERWISE SPECIFIED)		REMOVE BURRS AND BREAK SHARP EDGES .005/.020	
0-1" ± 1/16	.000 ± .005	SIZE B	DRAWN BY KEN.HARTLEY
>1-12" ± 1/4"	.00 ± .010	CHECKED BY KEN.HARTLEY	DATE 03/13/20
<12" ± 1/2"	ANGLES ± 30'		DATE 03/13/20
B 151406 07/27/20 UPDATED CE OPTIONS REV E.C.N. DATE CHANGE		KHH KHH BY CHK BY 14N845 U.S. ROUTE 20 PINGREE GROVE, IL 60140	
		P.N. 719551 SHEET 2 OF 5	